

Auraria Compost Blueprint: Challenges and Solutions

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Introductions







Chris Herr Director of Sustainability

Rylee McCone Sustainability Manager Robbie Tepperberg Compost Operations Manager



7 Pillars of Sustainability



Alternative Transportation



Education & Outreach



Energy Efficiency



Food & Gardens



Renewable Energy



Waste Diversion



Water Conservation

The ASCP is a tri-institutional, student fee funded program working to reduce the Auraria Campus' dependence on fossil fuels and to reduce our overall ecological impact!



2020 Compost Referendum

Compost Referendum (2020)

"Shall the students of the Auraria Campus (the Community College of Denver, Metropolitan State University of Denver, and University of Colorado Denver at the Downtown Denver Auraria Campus) authorize the Board of Directors of the Auraria Higher Education Center to assess each institution a student fee increase of \$3 per student, per semester, for an expansion of the current Auraria Sustainable Campus Program's fee of \$5.58 to primarily fund the addition of composting services and the enhancement, and ongoing maintenance of waste diversion among campus buildings and exterior spaces.



Annual Total Waste Diversion Rate





How Compost Affects Campus

- Waste Diversion Goals
 - 35% by 2024
- GHG Emission Reduction (compost vs. landfill)
- Student Survey
 - Waste Diversion in top 3 priorities
- Compost Referendum
 - Honoring student values and fees









In-Vessel Unit Considerations

- Current Needs vs. Future Demands

 Volume per day, week, year
- Case Studies
- Material Compatibility
- Sourcing, Maintenance
- Desired Output
- Power Requirements
- Available Add-ons
- Permitting/Licensing Requirements







Site Considerations

- Location
 - o Unit Dimensions
 - o Shelter
 - o Sorting Space
 - O Curing Space (concrete bays vs. on ground)
 O Storage (supplies, compost, toters, vehicles)
- Additional Supplies and Infrastructure
- Pest Control and Odor
- Fire Mitigation for carbon materials
- Waste Water Management Plan



Budget & Funding



Budget Considerations

- Unit Cost

 Add-ons
 - Chipper/Pulper
 - Hydraulic Lift
 - Carbon Filters
 - Sifters
- Staffing
- Certifications/Tests

- Additional supplies and infrastructure o Bins/Toters Power washer Chipper $\circ PPE$ Vehicles Hauling Moving Piles o Shelter
 - o Storage



Revenue Opportunities

- Reallocation of Compost Hauling Funds
- Event Compost Services
- Selling Compost



ASCP Budget

- Student Fees, Compost Referendum
- Hauling fee from schools
- CDPHE FRWD Grant
- Future Event Revenue





Supplies & Equipment

First Year One-Time Expenses Total	(\$376,200.00)
	(\$5,000)
Paglinors	$(\cline{1}, \cline{1}, 1$
Supplies (other)	(\$15,000.00)
1- Tent structure	(\$50,000.00)
2- Pressure washer	(\$2,000.00)
2- Woodchipper	(\$8,000.00)
72-96 Gallon Toters	(\$25,000.00)
1- Truck w/Lift	(\$80,000.00)
1- Composter	(\$191,200.00)

*Tent structure may be acquired at no cost **Grant funds provided \$129,000



Supplies & Equipment

First Year One-Time Expenses Total	(\$221,339)
Contingency	(\$2,640, 10,000, 11,000)
Bag liners	(\$4,200)
Supplies (other)	(\$3,760)
Fabricated Shipping Container	(\$9,722.00)
1- Pressure Washer	(\$349.00)
1- Woodchipper	(\$3,000.00)
80- 35 gallon Toters	(\$8,519.00)
2- Electric Tricycles	(\$17,100.00)
1- Composter	(\$151,049.00)



Operations A Multi-Faceted Approach



Collection

- Deployed forty 35-gallon toters at recycling and landfill docks
- Onboarded and trained all vendors
- Trained custodial teams on "green bag to the green bin"
- Swap toters at each pickup



Hauling

- Custom built trikes by Mainstreet Pedicab
- Ideal for small campus footprint
- Student focused hauling
- Money saving on maintenance costs
- Can hold roughly 800lbs
- `~15 collection sites around campus



Sorting

- All organics and contamination are weighed
- Minimal sorting needed for back of house
- Safety is number one concern
 - Use gloves and food tweezers to pick out contamination
- Takes one staff member roughly 3 hours to sift through ~750lbs of compost





Processing



- BioCoTech M4 in-vessel aerobic composter
 - Roughly 20ft x 3.5ft
- Continuous flow
- Max capacity- 900lbs as food dehydrator
 - Retention time is ~72 hours
 - 200-400lbs daily as composter
 - Retention time is ~2/3 weeks
 - Capable of processing compostable ware



INSTALLATION

Indoor/Outdoor protected from weather



DIMENSIONS

L 219 in, H 62 in, D 36.5 in *2 ft operational space around footprint.



AUTOMATIC COMPUTER

Temperature control Air extraction PLC display and control Sequence controlled dispensing of finished compost Adjustable dispensing time interval



DAILY CAPACITY

132 Gal, 937 Lbs, 0.7, Yds³, 0.5 t

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Estimated MTCO₂e reduction 42 MTCO₂e/Year ELECTRICAL CONSUMPTION Main Motor: 1 kW Heat Tracing: 5 kW Fan: 0.25 kW Output Motor: 0.25 kW

Max consumption: 6.5 kW/h

POWER SUPPLY 200-240 vac, 50-60 Hz, 30 Amp

NET WEIGHT 3748 Lbs

ADITIONAL FEATURES

Lift for containers, customizations upon request Cloud connectivity and control *installation requirements may change with additional features.

Closing the Loop



 Testing soil with MSU's Earth and Atmospheric Science and Biology

Departments

Use compost to amend grasses, trees, plants on campus



Benefits

- More efficient and reliable use of student fees
- Creation of student jobs
- Demonstrative educational opportunity
- Sorting is easier (consistent materials across vendors and consistent guidelines)





Benefits (cont'd)

- Compost under one system campus-wide
- Closed loop system
- Monetary savings (hauling, added fees, fertilizer)
- Consistent pick-up schedule
- Fewer chemicals for campus landscaping
- Increased, healthier green spaces
- Cleaner water runoff
- Easier process for custodial staff



What Next?



Ongoing Initiatives

- Vendor Policy
- Event Policy
- Updated Signage
- Green Office Program
- Internal and External Events
- Bathroom Composting
- Education and Outreach Campaigns
- Training Videos for BOH and Offices



Questions

Robbie Tepperberg <u>Robert.tepperberg@ahec.edu</u> 303-556-8482 Rylee McCone <u>Rylee.mccone@ahec.edu</u> 303-556-8046





Annual Operating Costs	
FT staff	(\$81,000.00)
Student staff	(\$40,000.00)
General Maintenance & Repair	(\$15,000.00)
Sub-Total	(\$136,000.00)
Annual Revenue	
AHEC	\$22,000.00
CU Denver	\$15,000.00
Sub-Total	\$45,000
Annual Total Operating	\$99,000